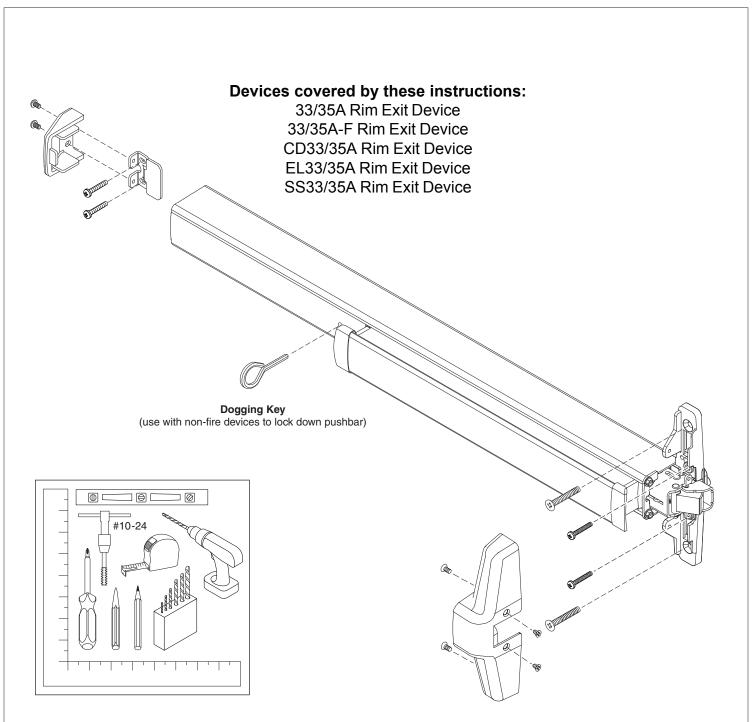


# 33/35A Series

# **VON DUPRIN**®

911402-00

Rim Exit Device Installation Instructions

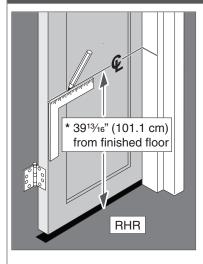


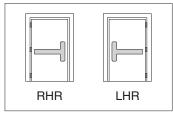


## **SCREW CHART**

	Subassembly	Sci	rew	Application
A			½-20 x1" (25 mm)	Trim mount or sex bolts: 13/4" (44 mm) door
			½-20 x 1-½" (38 mm)	21/4" (57 mm) door
B			#10-24 x 1" (25 mm)	Metal door surface mount (Yellow)
			#10 x 11/4" (32 mm) Wood screw	Wood door surface mount
0			#10-24 x ¾" (19 mm)	Surface mount or Sex bolts 1¾" (44 mm) door
			#10-24 x 11/8" (29 mm)	Sex bolts, 21/4" (57 mm) door
D			#10-16 x %" (10 mm) Thread cutting	End cap
3			#10-12 x 10-24 x 11/4" (32 mm) combination	Metal or wood frame
•	ODDITION OF THE PARTY OF THE PA		#10-24 x ¾" (19 mm)	Metal frame
			#10 x 11/2" (38 mm) Wood screw	Wood frame
<b>G</b>	Oran Oran Oran Oran Oran Oran Oran Oran		#10-24 x ¾" (19 mm)	Metal frame
			#10 x 11/2" (38 mm) Wood screw	Wood frame
0			#10-12 x 10-24 x 11/4" (32 mm) combination	Metal or wood frame
•			#8-18 x %" (10 mm) Thread cutting	Center case cover

#### 1 Draw horizontal device and strike center lines (♠).

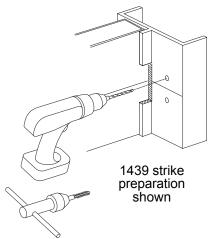




 For double doors with a mullion and strike already installed, use existing strike center line.

#### 2 Prepare frame for strike using paper templates.

(i) See pages 8 through 12 for strike templates and frame preparation dimensions.

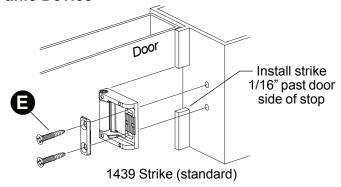


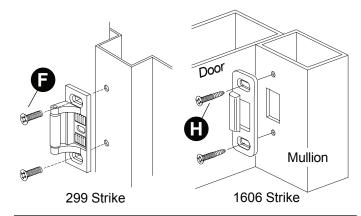
Wood 1/8" (3 mm) x 1" (25 mm) deep

(i) See "Screw Chart" on previous page for screw types and sizes.

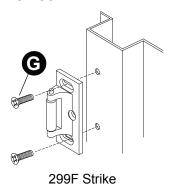
#### 3 Install strike using two screws only at this time.

#### **Panic Device**





#### **Fire Rated Device**

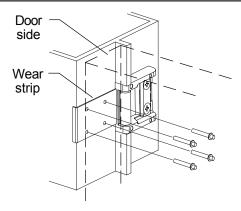


i For 499F strike installation, see page 6.



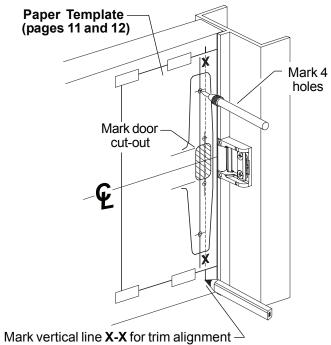
499F Strike

# 4 If using a 1439 strike, install wear strip. If not, go to step 5.



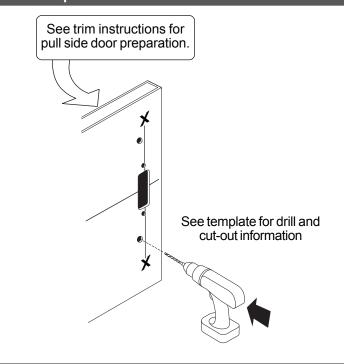
- A. Center wear strip on strike as shown.
- **B.** Mark and drill 1/8" dia. holes (4 places).
- **C.** Install wear strip with flat head drive rivets (4 places) from 1439 strike package.

#### 5 Tape template to door and mark door.

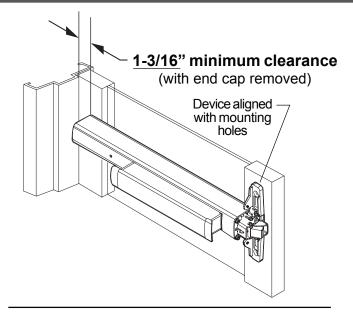


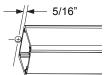
Note: Line X-X is a reference line on the paper template used for trim and exit device alignment. Line X-X shown here should correspond to line X-X in the trim installation instructions

#### 6 Prepare lock side of door for device and trim.



#### 7 Measure to determine length to cut device.



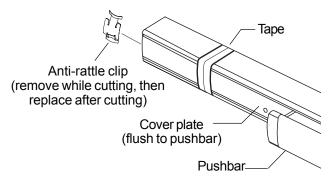


#### Note

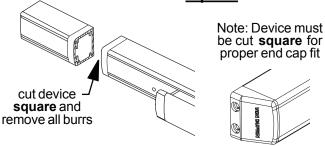
If 5/8" diameter wire access hole has been predrilled in door, cut device 5/16" from center of hole.

#### 8 If necessary, cut device.

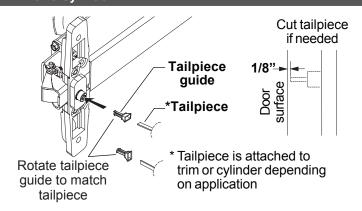
#### Prepare device for cutting



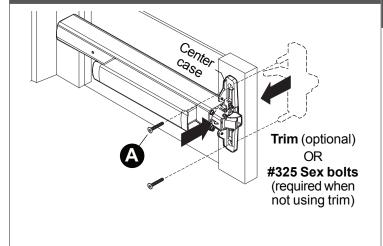
#### Cut device square



# 9 If using a cylinder with a tailpiece, prepare device and cylinder.

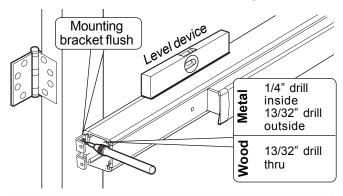


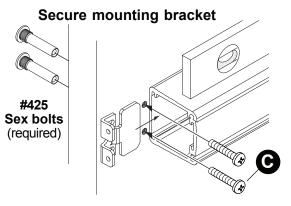
#### 10 Attach center case to door.



#### 11 Install hinge stile mounting bracket.

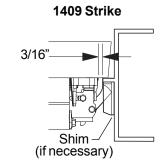
#### Mark and prepare 2 mounting holes



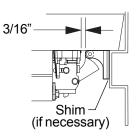


#### 12 Adjust strike as needed.

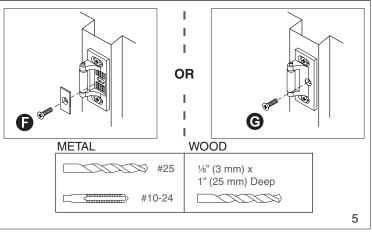
#### Shim strike for 3/16" clearance to chassis

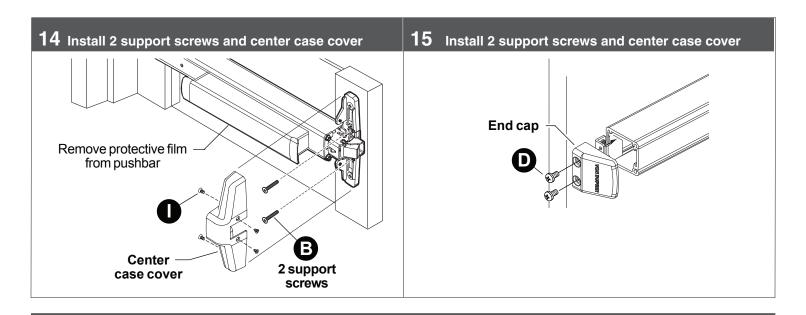


#### 299/299F/1606 Strike

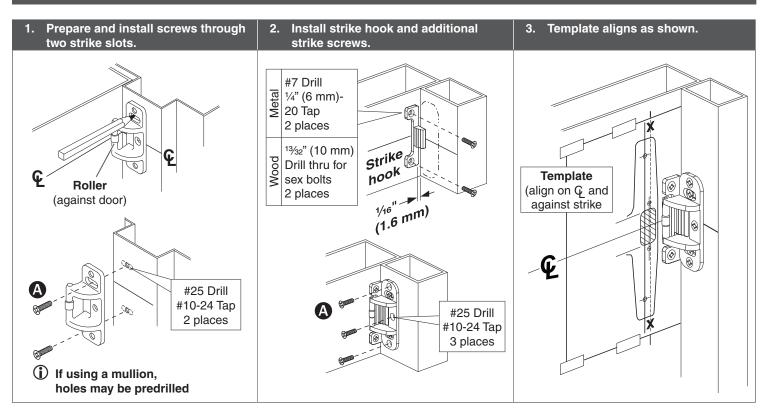


#### 13 Install strike support screw.



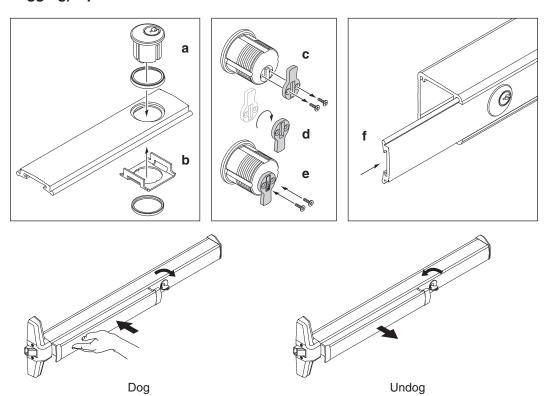


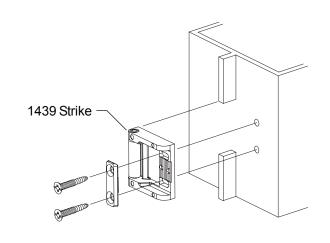
## **499F STRIKE INSTALLATION**



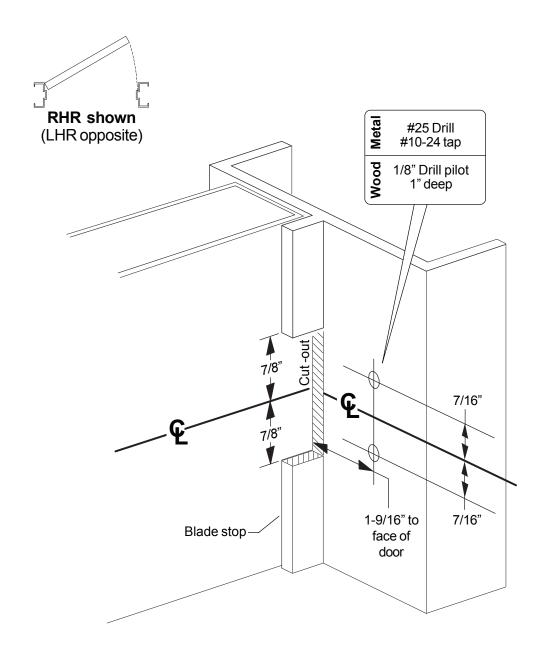
## **OPTIONAL EQUIPMENT**

# **CD (Cylinder Dogging) Option**



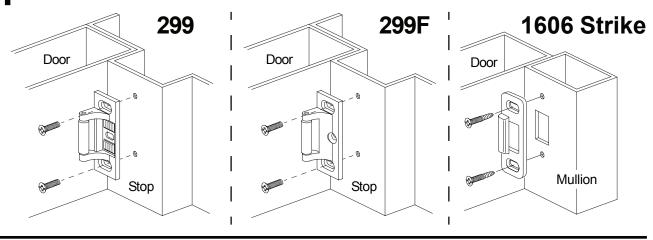


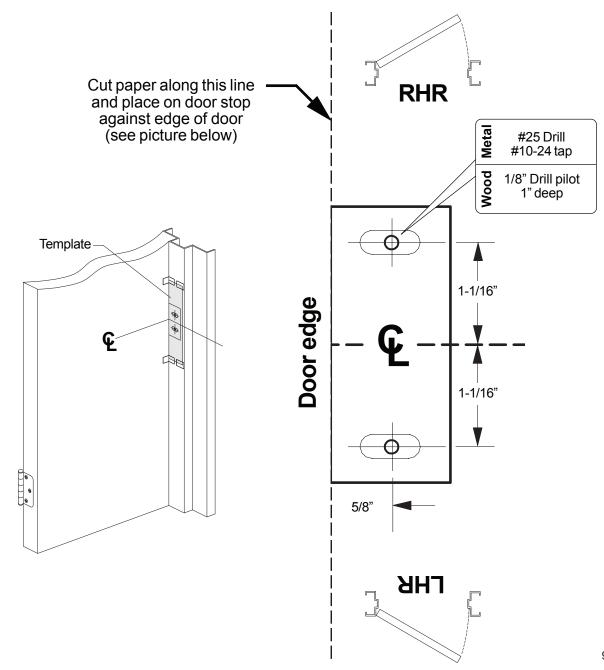
# 1439 Strike Frame Preparation



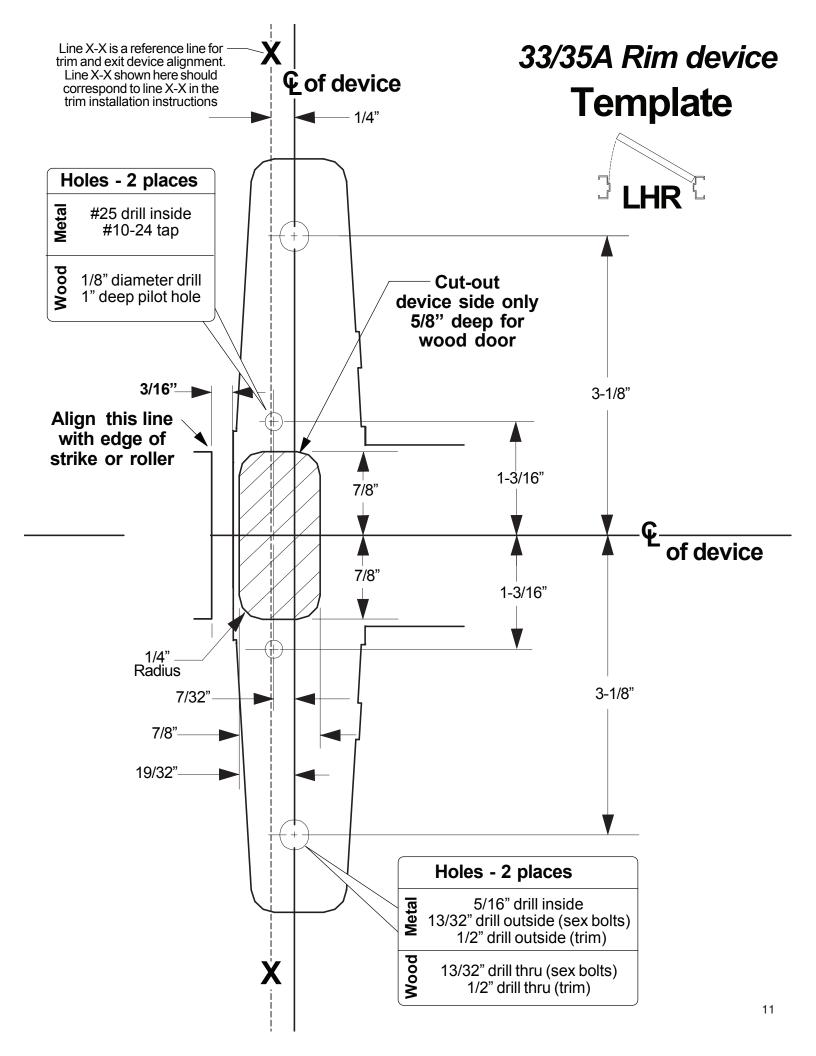
# 299/299F/1606 Strike

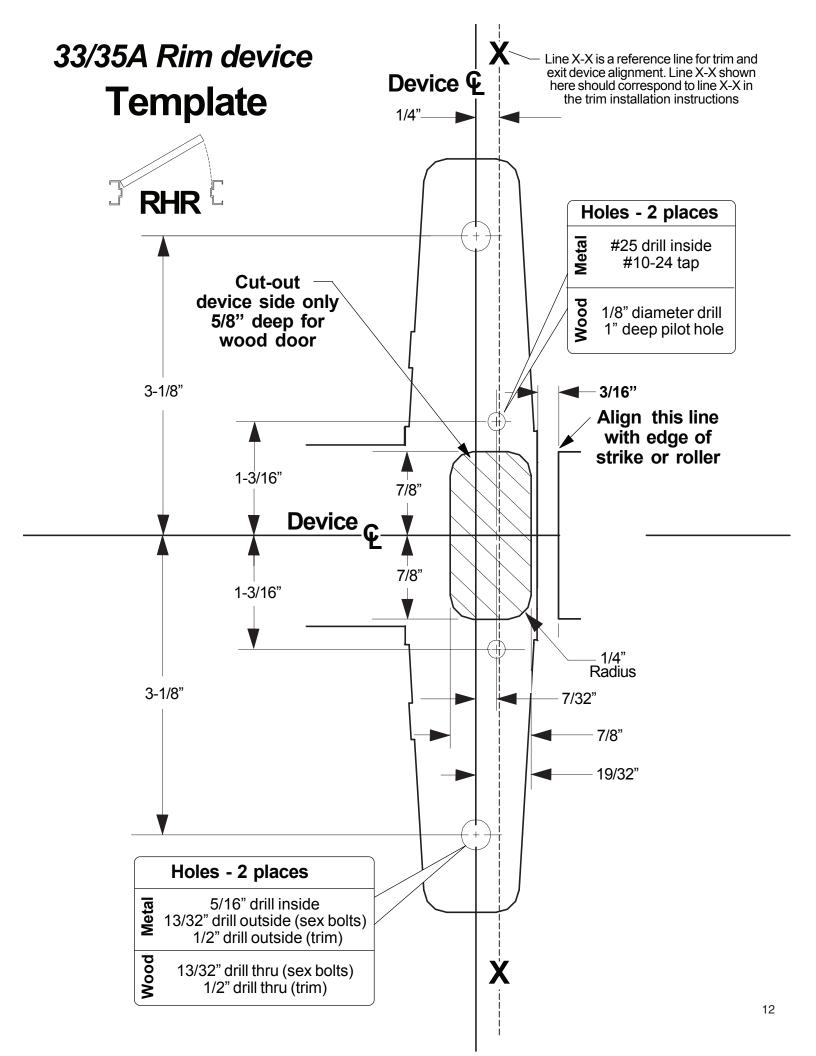
# **Template**





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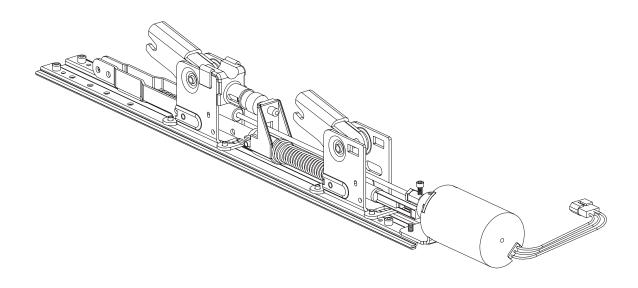


# **EL/HD-EL**

# **VON DUPRIN**®

941255-00

Conversion Kit Installation Instructions



# Read All Warnings Before Starting Installation!

# Index • General Information 2 • Specifications 2 • Parts List 2 • Warnings 2 • Tools Needed 2 • Installation 3 • EL Wiring and Adjustment 12



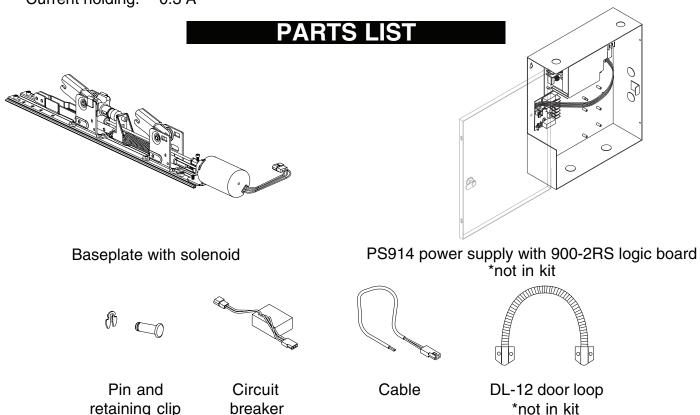
# **GENERAL INFORMATION**

This kit converts 33/35, 33A/35A, and 98/99 series devices to electric latch (EL) retraction devices. Before beginning installation, review "Specifications," "Parts List," "Warnings," and "Tools Needed."

# **SPECIFICATIONS**

#### Solenoid:

Continuous duty: 24 VDC
Current inrush: 16 A
Current holding: 0.3 A



<sup>\*</sup> This part is required for installation but not included in this kit. Contact factory to order.

# **WARNINGS**

- 1. This kit cannot be used to convert 33/35 Rim devices. Consult factory.
- 2. Install according to instructions or device will not function and panic or fire label will be void.
- 3. The solenoid wiring must be attached to the fire alarm system if installed on fire exit hardware.
- **4.** PS914 power supply with 900-2RS logic board must be used for EL device to operate properly.
- 5. Field wiring between the power supply and the door must be 12 AWG.

# **TOOLS NEEDED**





5/8" dia. drill bit

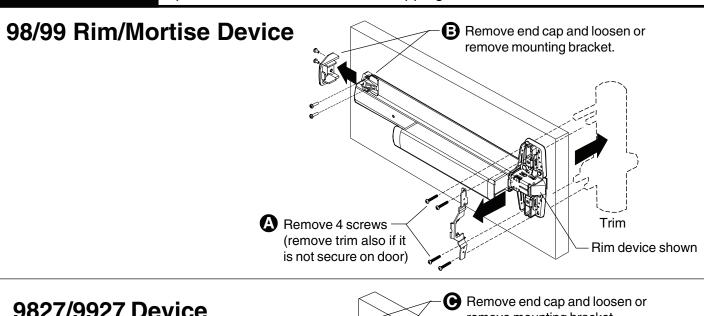
Flat blade screwdriver

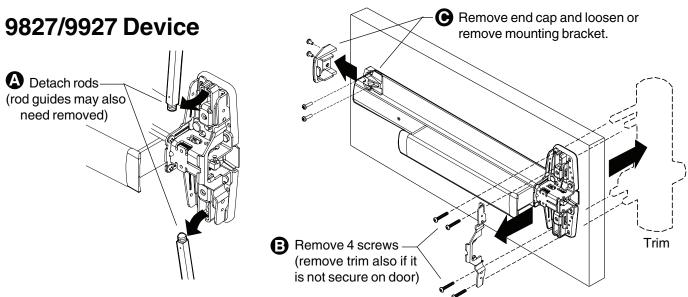
Phillips screwdriver

## Remove device from door if installed (find correct device on page 3 or 4).

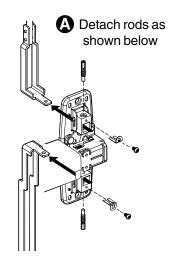
**A WARNING** 

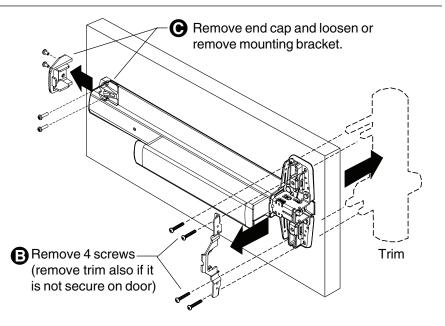
Device and trim must be held securely while removing mounting screws to prevent device and trim from dropping to the floor.



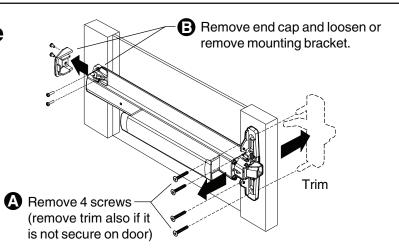






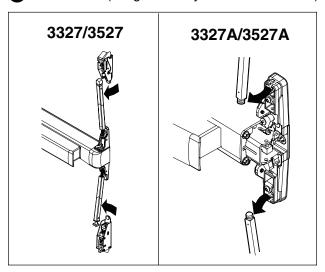


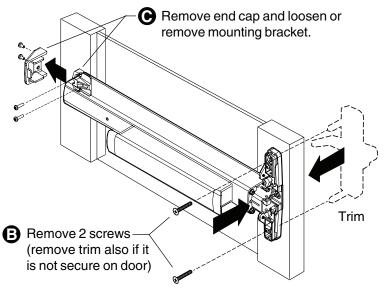
# 33A/35A Rim Device



# 3327/3527 & 3327A/3527A Device

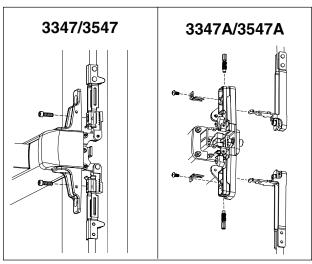
A Detach rods (rod guides may also need removed)

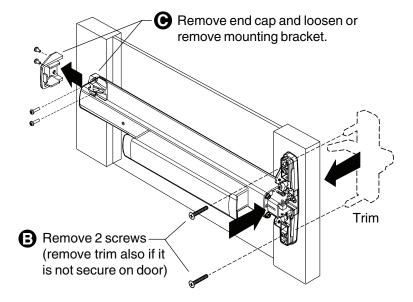




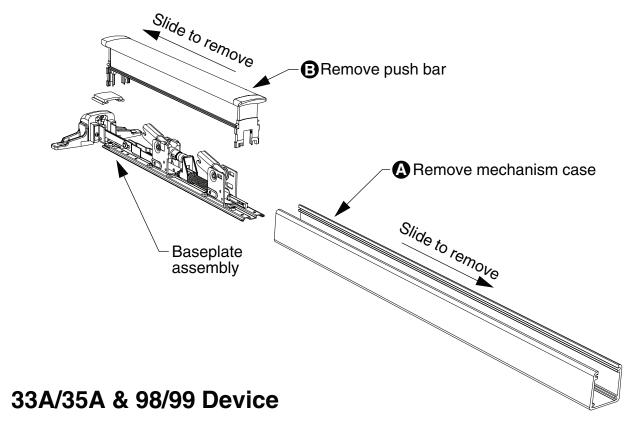
# 3347/3547 & 3347A/3547A Device

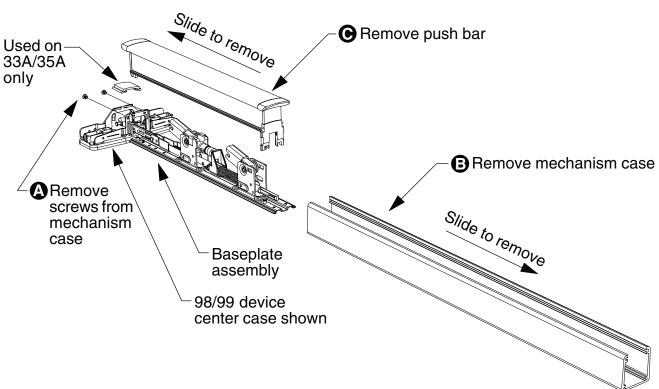
A Detach rods as shown below

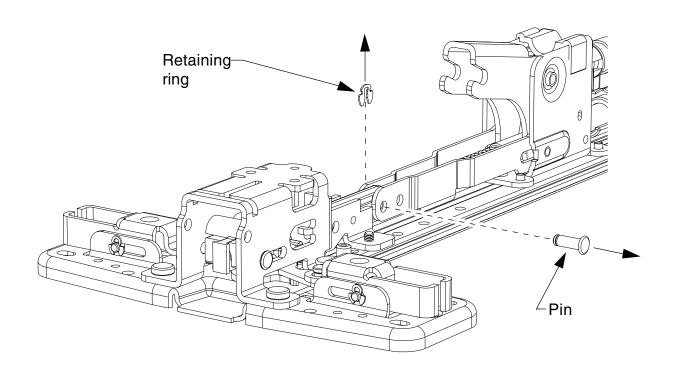




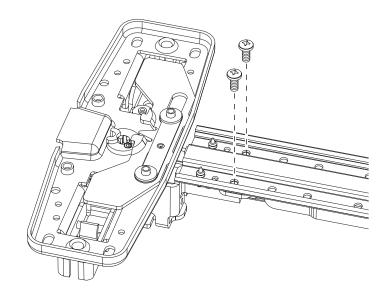
# **33/35 Device**

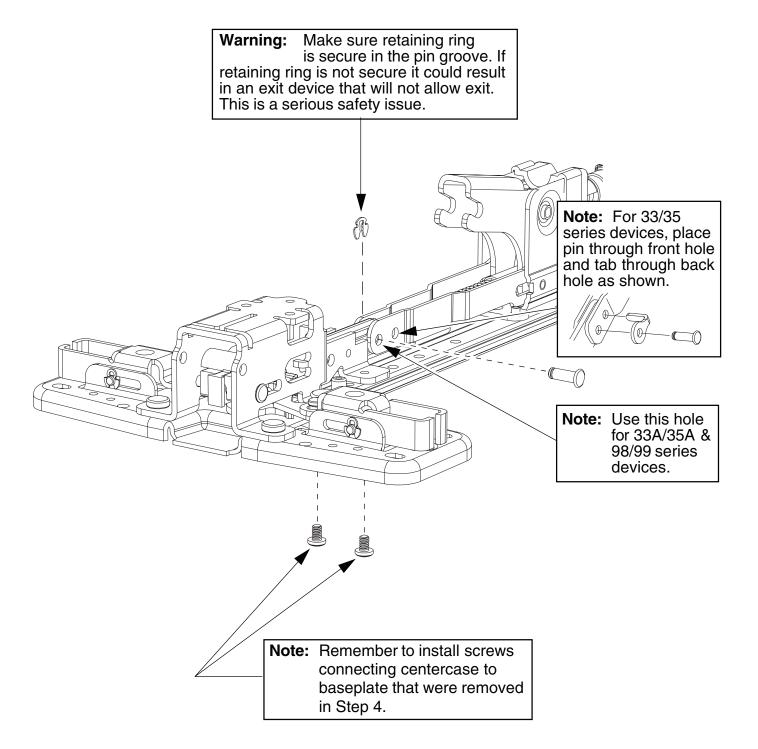




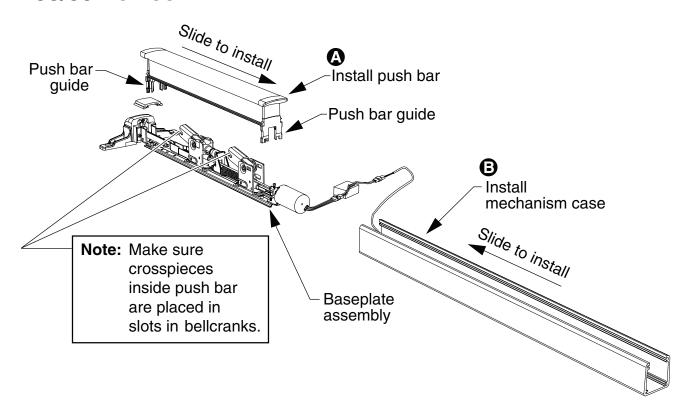


4 Remove screws connecting center case to baseplate.

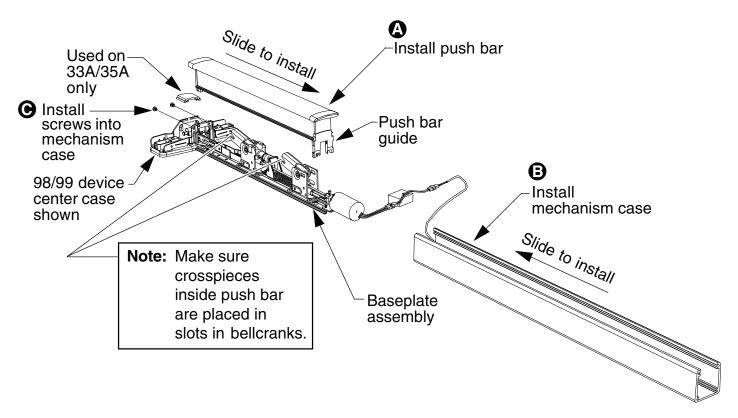




# **33/35 Device**

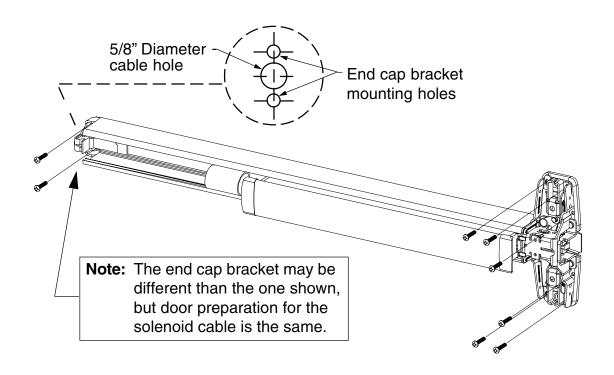


# 33A/35A & 98/99 Device

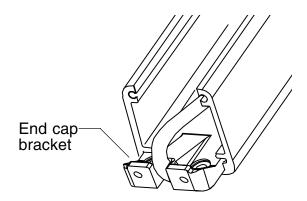


# 7 Drill solenoid cable hole and install device to door.

- A. Drill 5/8" diameter hole in door centered between end cap bracket mounting holes.
- B. Deburr hole.
- C. Reattach device and trim to door.

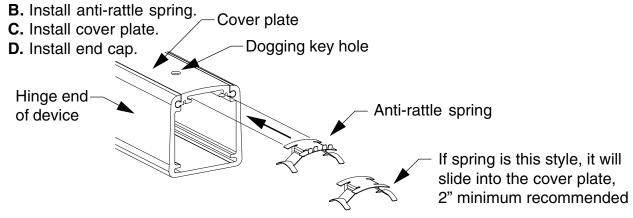


# 8 Route cable through hole in door.



# 9 Install cover plate and end cap.

**A.** If cover plate has a dogging key hole, rotate cover plate so hole is near end cap for standard EL device and near pushbar for HD-EL device.



## 10 For vertical devices, reattach rods.

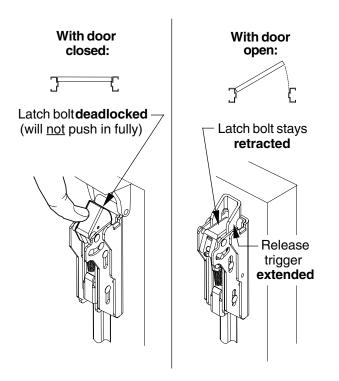
Reattach rods in reverse of when they were detached on pages 3 and 4.

11 Adjust rods as needed on vertical devices (find correct device on page 10 or 11).

# 9827/9927 Device or 3327A/3527A Device

Adjust top and bottom rod (screw rod into or out of latch) until adjusted as shown.

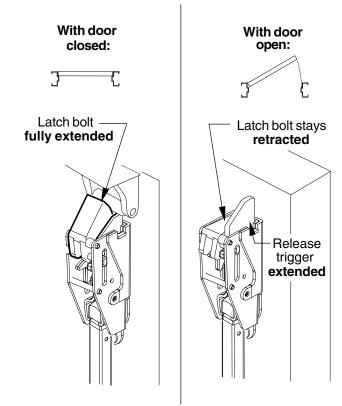
Note: On bottom latch, make sure latch bolt clears floor when door is swung open.



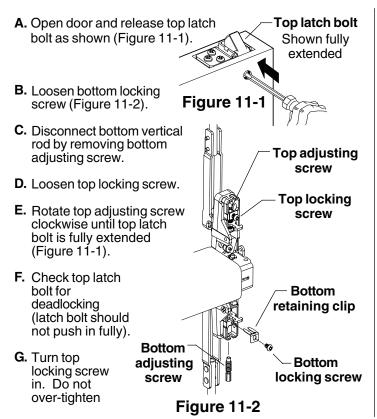
## 3327/3527 Device

Adjust top and bottom rod (screw rod into or out of center case rod connector) until adjusted as shown.

**Note:** On bottom latch, make sure latch bolt clears floor when door is swung open.



# 9847/9947 Device or 3347A/3547A Device

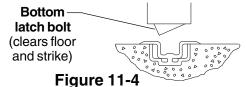


- Latch bolt retracted
  H. Depress pushbar and release. (flush with latch case)
- I. Make sure top latch bolt stays retracted as shown.



Figure 11-3

- **J.** Install bottom adjusting screw, retaining clip, and locking screw (Figure 11-2).
- K. With top latch bolt still retracted, adjust bottom rod so latch bolt clears floor and bottom strike.

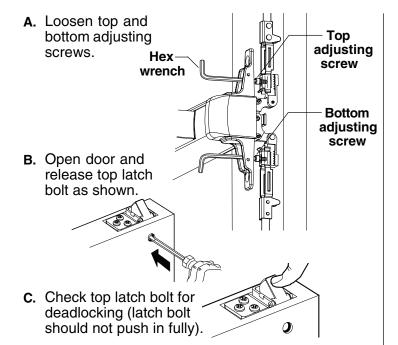


- L. Turn bottom locking screw in. Do not over-tighten.
- M. Close door and push up on bottom latch bolt to verify it is deadlocked (will not push in fully).
- N. Check device operation by opening and closing door several times from the outside.

#### Redo adjustment procedure if:

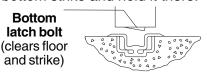
- Top latch bolt is not held retracted
- Bottom latch bolt does not clear floor and bottom strike

#### 3347/3547 Device



D. With top latch bolt still fully extended and pushbar in full up position (not depressed), tighten top adjusting screw.

- **E.** Depress pushbar and release.
- F. Make sure top latch bolt stays retracted as shown.
- Latch bolt retracted (flush with latch case)
  - totroated push
- **G.** With top latch bolt still retracted, push bottom latch bolt up until it clears floor and bottom strike and hold it there.

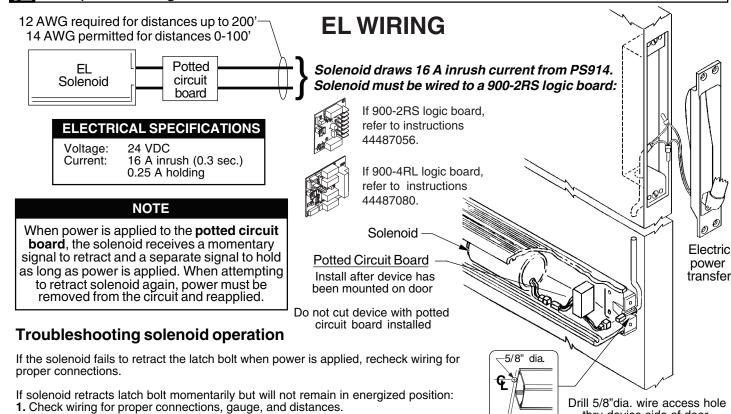


- **H.** Tighten bottom adjusting screw.
- Close door and push up on bottom latch bolt to verify it is deadlocked (will not push in fully).
- J. Check device operation by opening and closing door several times from the outside.

#### Redo adjustment procedure if:

- Top latch bolt is not held retracted
- Bottom latch bolt does not clear floor and bottom strike

# **12** Complete wiring.



# **13** Adjust EL device for proper function.

2. Check for latch bolt binding caused by improper strike installation, warped door, etc.

- A. Check for proper function:
  - 1. Make sure device is not dogged.

Also check adjustment of vertical rods.

- Depress pushbar and make sure latch bolt(s) retracts and extends fully (see Figure 13-1).
- 3. Electrically energize solenoid and hold.
- 4. Check latch bolt(s) for full retraction (must clear strike, see Figure 13-1).
- 5. Release solenoid and check latch bolt extension (see Figure 13-1).
- Continue to Section B if device does not function electrically.
- **B.** Determine if dogging rod adjustment is too long or short:
  - The dogging rod adjustment is too long if latch bolt does not retract and clear strike (see Section C for adjustment).
  - The dogging rod adjustment is too short if latch bolt does not fully extend or latch bolt fully retracts but solenoid releases while energized (see Section D for adjustment).
- C. Adjust solenoid if dogging rod is too long (see Figure 13-2):
  - 1. Remove end cap ① and dogging cover ②.
  - 2. Loosen cap screw 3.
  - 3. Hold plunger ⑤ depressed in solenoid housing ⑥. Note: Push hard against plunger ⑤ to overcome an internal spring in solenoid housing ⑥.
  - Turn threaded bushing ⊕in to shorten dogging rod ② so latch bolt fully retracts.
  - 5. Tighten cap screw 3.

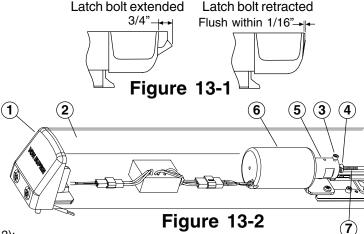
Note: Cap screw® must be tightened against flat on threaded bushing . Apply a few drops of Loc-Tite 222 to threads of cap screw ...

- 6. Replace dogging cover 2 and end cap 1.
- 7. Return to Section A to check for proper function.

Note: Rim device shown, see pages 10 and 11 for verticals

5/16"

thru device side of door.



- **D.** Solenoid adjustment if dogging rod adjustment is too **short** (see Figure 13-2):
  - 1. Remove end cap ① and dogging cover ②.
  - 2. Loosen cap screw3.
  - **3.** Hold plunger ⑤ depressed in solenoid housing ⑥.
  - 4. Turn threaded bushing @out to lengthen dogging rod ② so plunger ⑤ just bottoms in solenoid housing ⑥ and latch bolt is fully retracted. Note: Push hard against plunger ⑤ to overcome

an internal spring in solenoid housing .

5. Tighten cap screw 3.

Note: Cap screw ③ must be tightened against flat on threaded bushing ④. Apply a few drops of Loc-Tite 222 to threads of cap screw ③.

- 6. Replace dogging cover ② and end cap ①.
- 7. Return to Section A to check for proper function.