

# 1600 Series

Door Closers



**Norton**<sup>®</sup>  
**ASSA ABLOY**

ASSA ABLOY, the global leader  
in door opening solutions



The 1600 Series door closers offer proven quality, performance and reliability unmatched by the competition. A staple in the industry, these ANSI/BHMA Grade 1 closers are designed for exterior or interior doors. A full complement of regular and heavy-duty arms, brackets and options make the 1600 Series closers ideal for virtually any medium traffic, commercial application.

## Features

- One-piece, heavy duty cast aluminum body
- Adjustable 1-6 and fixed spring sizes 3 and 4 units available
- Full complement of arms available as hold open or non-hold open
- Maximum degree of swing is 180°, trim permitting
- Tri-style® packaging: regular, top jamb or parallel mounting
- Non-handed
- 2-7/8" projection
- Optional plastic cover
- Corrosion resistant model (specify 1601SS)

## Code Compliance

- ANSI/BHMA A156.4, Grade 1 certified
- UL / cUL listed for use on fire rated doors
- UL10C listed for positive pressure fire test
- Meets requirements for Americans with Disabilities Act (ADA) and ANSI/BHMA standard A117.1

## Benefits

- High strength aluminum alloy closer body provides for long life
- Independent latch, sweep and backcheck intensity valves to ensure positive control
- Broad variety of arms and applications for any environment
- Quick adjust slide arm for easy installation and adjustment
- Non-handed for installation on right- or left- hand swing door
- Exceeds 25 million cycles (independently verified) for long life and fewer replacements
- 15-year limited warranty
- Longer life results in fewer replacements and less material used
- Covered by Norton End-of-Life Recycling Program

## Applications

- Aluminum storefront and frames
- Office doors
- Storage closets
- Utility rooms

### RELIABLE

- A high aluminum alloy body handles the rigors of interacting steel components and stringent operating conditions.
- Robust arms are designed to withstand long-term abuse. A unique quick-adjust feature allows for easy installation and adjustment to fit changing environments.
- A precision, machine-formed pinion design, coupled with crowned pinions for better teeth engagement, are vital to gain greater efficiency and longer life benefits.
- NorGlide<sup>®</sup> door closer fluid contains lubricity and anti oxidation agents for optimum performance and efficiency. This fluid complements the interaction of the door closer's aluminum housing with its steel and zinc components, while maintaining stable viscosity to enable performance in temperatures ranging from extremely high to as low as -40° F.

### SUSTAINABLE

- An Environmental Product Declaration (EPD) is available for 1600 Series closers, reporting the environmental data of the product based on life cycle assessment (LCA) and other relevant information.
- Norton's End-of-Life Recycling program provides free recycling and/or disposal of Norton products that have reached the end of their life cycle and are beyond the product's warranty period.
- The 1600 Series is produced within a state-of-the-art manufacturing facility in Monroe, NC, audited by GreenCircle for sustainable manufacturing practices. Compared to a benchmark study of the same facility, the Monroe plant was verified to have made significant reductions in its carbon footprint, energy usage, water usage and waste to landfill.



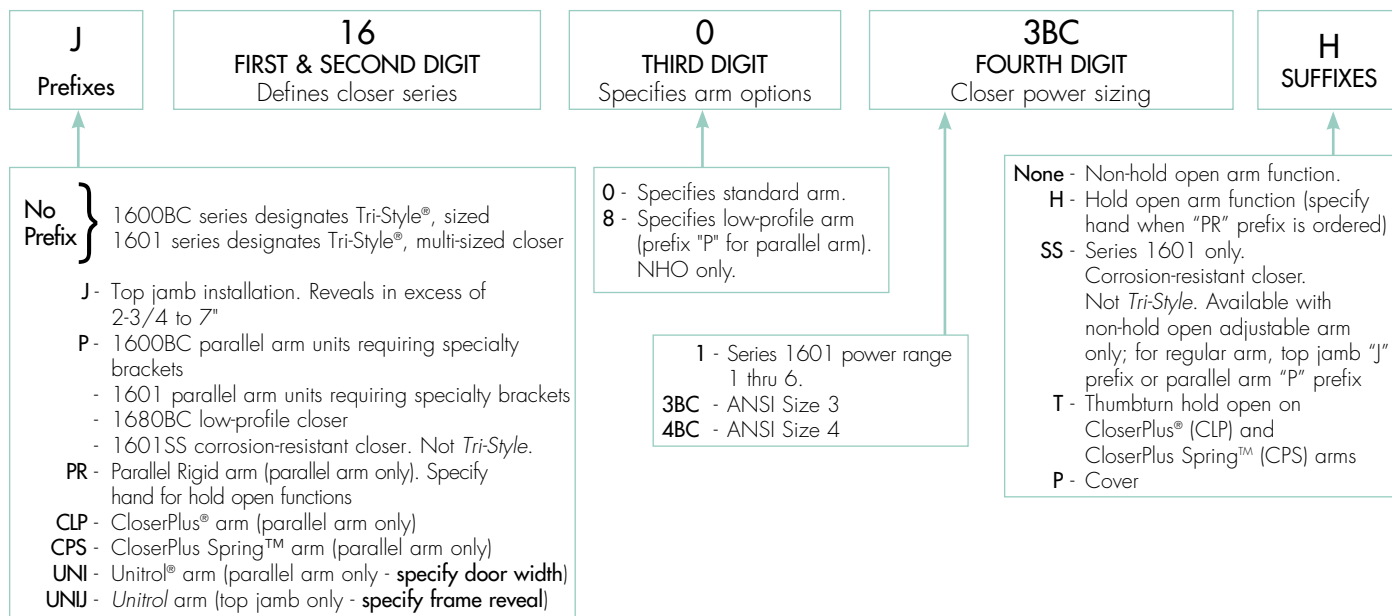
### COST OF OWNERSHIP

- Norton 1600 Series closers exceed 25 million cycles (independently verified), proving product durability for a long life and fewer replacements down the road.
- A limited 15-year warranty against defects and a limited lifetime warranty on the aluminum housing protects a facility's investment in a superior door closer with a proven history of durability.

### FLEXIBLE

- To properly fit the specific needs of each application, the 1600 Series adjustable size 1-6 closers offer a wide variety of options and specials, including more than 18 arm configurations; painted, plated and custom finishes; special drop plates and brackets, and more.
- The 1600 Series closers are non-handed and can be installed on either right- or left- hand swing doors.
- Options for special harsh or abusive environments, include the 1601SS corrosive resistant closer and a molded cover of high impact, UL-listed material.

HOW TO ORDER



FINISHES

Norton offers waterborne acrylic, polyester powder coat and plated finishes. Custom finishes are available on special order. A sample and approval is required.

Waterborne acrylic and polyester powder coat will withstand 100 hours of salt spray (ANSI requires 25 hours).

| ANSI/BHMA | Description                             |
|-----------|---|
| 600*      | Prime Coat                              |
| 605^      | Bright Brass                            |
| 606^      | Satin Brass                             |
| 611^      | Bright Bronze                           |
| 612^      | Satin Bronze                            |
| 613E      | Dark Oxidized Satin Bronze - Equivalent |
| 619^      | Satin Nickel                            |
| 625^      | Bright Chrome                           |

| ANSI/BHMA | Description           |
|-----------|-----------------------|
| 626^      | Satin Chrome          |
| 689       | Aluminum              |
| 690       | Statuary Bronze       |
| 691       | Dull Bronze           |
| 693       | Black                 |
| 694       | Medium Bronze Painted |
| 696       | Satin Brass Painted   |
| N/A       | 556 White             |

\*600 is a special rust-inhibiting prime coat. Closers can be ordered prime coat only (specify closer x 600). An additional charge applies if finish coat is required over prime coat.

^ Available on arms only.

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