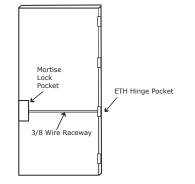
# Installation Instructions ML370/371/372/373/336/337

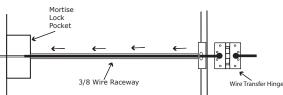


# Sargent Lock modified by Command Access Technologies

**STEP 1**: The door must be machined with a 3/8" wire raceway, mortise lock pocket & prepped for a energy transfer hinge. **Make sure the mortise pocket is free of debris.** 



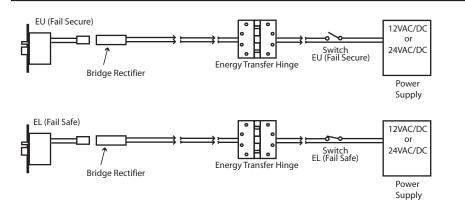
**STEP 2**: Run the wires from the ETH hinge through the 3/8" raceway starting at the ETH hinge & exiting into the mortise pocket.



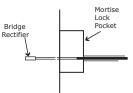
**STEP 3**: Screw the ETH hinge to the door. At this time **DO NOT** connect the hinge wires on the jamb side to the wires coming from the power supply.

## **LEGEND OF TERMS**

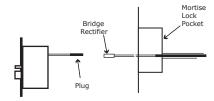
- **EU**: (Fail Secure) When power is applied, the outside trim will unlock. When power is removed, the outside trim is locked.
- **EL**: (Fail Safe) When power is applied, the outside trim will lock. When power is removed, the outside trim is unlocked.
- **REX**: (Request to Exit Switch) Monitors the inside handle.
- **DPS**: (Door Position Switch) Monitors the door position via the anti pick (Deadlatch).
- LBM: (Latchbolt Monitor Switch) Monitors the position of latchbolt.



**STEP 4**: Connect the wires exiting the mortise pocket to the Bridge Rectifier (included).



**STEP 5**: Connect the Bridge Rectifier to the plug exiting the mortise chassis.



- STEP 6: Carefully slip the connected mortise lock chassis into the mortise pocket paying close attention not to pinch any wires.
- **STEP 7**: Mount the chassis per manufacturer's instructions.
- **STEP 8**: Connect the wires from the power supply at the ETH hinge on the jamb side. Connect the hinge to the jamb.

## **ELECTRICAL SPECIFICATIONS**

#### SOLENOIDS:

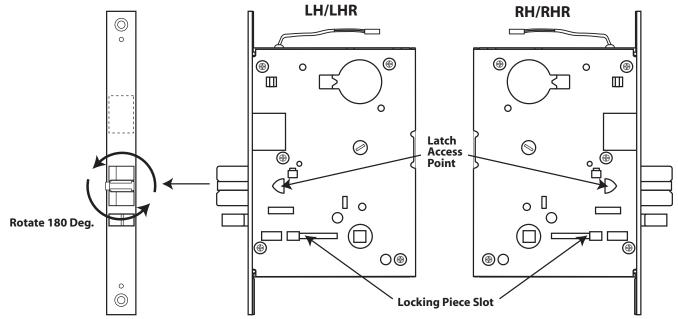
<b>VOLTS</b>	<b>CURRENT</b>	COIL RESISTANCE
24VAC/DC	350mA	69 Ohms +/- 10%
12VAC/DC	700mA	18 Ohms +/- 10%
SWITCHES: 5A 124VAC/DC		
REX: (LH/LHR)	Green - Common (C)	
, . <u> </u>	Blue - Normally Open (NO) Gray - Normally Closed (NC)	

<b>REX:</b> (RH/RHR)	Green - Common (C) Black- Normally Open (NO) Red - Normally Closed (NC)
LBM:	Green/Black - Common (C) Blue/Black - Normally Open (NO) Gray/Black - Normally Closed (NC)
DPS:	Green/Red - Common (C) Blue/Red - Normally Open (NO) Gray/Red - Normally Closed (NC)

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#### Handing Instructions for ML370/371/372/373/336/337 Mortise Locks

- **STEP 1**: To rotate the latchbolt, insert a blade screwdriver into the latch access point and rotate 90° to push latch out until back of latch clears front of lock. Then rotate latch 180°. Latch will then retract into the case.
- **STEP 2**: To rotate locking piece, position the lock body with the RED surface of locking piece visible.
- **STEP 3**: Insert blade screwdriver into locking piece slot to rotate locking piece.
- **STEP 4**: Push locking piece toward back of lock body and rotate 180 until RED surface shows on opposite side. NOTE: RED color indicates locked side of door.



#### Template for ML370/371/372/373/336/337 Mortise Locks

